

Date: * Wednesday, 3/21/2007 3:49:37 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HINGE
Job Number	: 31431		
Estimate Number	: 10686		
P.O. Number	: N/A	Part Number	: D31613
This Issue	: 3/21/2007 S.O. No. : N/A	Drawing Number	: D3161 REV A2
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : MACHINED PARTS	Drawing Revision	: A2
Previous Run	: 31034	Material	: N/A
Written By	:	Due Date	: 3/28/2007 Qty: 20 Um: Each
Checked & Approved By	: <u>07.03.22</u>		
Comment	: Est A 02.04.26 New Issue NG		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

MS2025737200

Piano Hinge



Comment: Qty.: 0.2407 f(s)/Unit Total : 4.8132 f(s)

Piano Hinge

Pick:

Qty	Part number	Description
1	MS20257-3-7200	Hinge

Batch

M19099

FF 07-04-10

20

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut to length as per dwg (15.0" long) and punch end of hinge close.

Deburr if necessary

FF 07-04-10

20

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/04/10

20

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

GA TOOK :

SIS 07/04/10

14

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/04/10

20

Job Completion



u Seal-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PD Date: 07/04/12
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

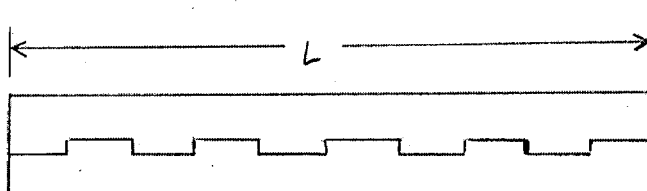
DART



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RF	APPROVED #	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24		TITLE HINGE	SCALE NTS
A	02.04.24	NEW ISSUE	
AI	04.02.27	ADDED D3161-5	
AZ	04.06.30	ADD D3161-7 & D3161-9	

RELEASED
02.04.24 #

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

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RETURN TO
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WITHOUT NOTICE
WORK ORDER
NO. 3143

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